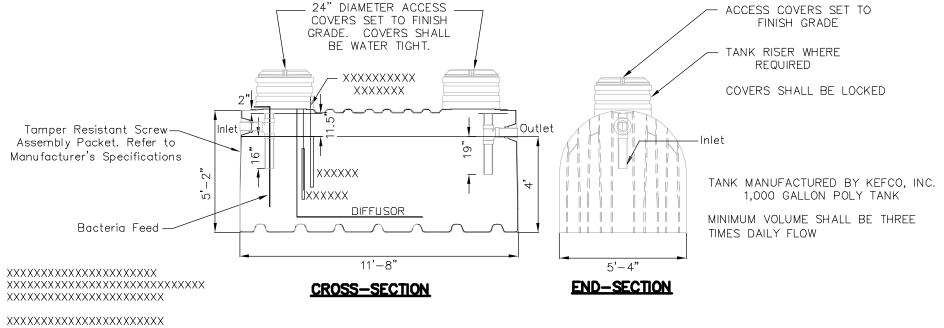
## TEE & ACCESS COVER INSTALLATION INSTRUCTIONS:

- 1. Trim flash from part.
- 2. Drill out inlet/outet tublations with 5.0" hole saw.
- 3. Router manway openings to inside diameter of 20" using Sii router collar and splash guard as guide.
- 4. Install inlet and outlet tee assemblies in bottom of tank.
- 5. Clean debris from tank.
- 6. Install tamper resistant screw assembly to outside of tank in depth of rib right beside SII logo.
- 7. Install lids and four stainless steel tamper resistant screws.



XXXXXX

XXXXXXXXXXXXXX

## TYPICAL 1,500 GALLON OAR TANK AERATION UNIT

SCALE: 1/4" = 1'0"

## Environmental Operating Systems, Inc.

230 Jones Road (508) 495-3300 (PHONE) Falmouth, MA 02540 (508) 540-2224 (FAX)

## OAR SYSTEM DETAILS

SCALE:	AS SHOWN	DATE:	SEP. 29, 2002	2
DRAWN:	LJC	DWG. NO.:	A2485	2 OF 5